



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2327-3

Job Sheet 178680



Part No: D2327-3

Job Qty: 50 ea

Part Name: Spacer Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/6/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP F 05.11.02 Removed 303 SS KJ/EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		6/15/18	0.00	0.00	Start Up Machining	2mml	JB 18-06-07
100	Hardinge	50 pcs		6/15/18	0.00	5.10	Hardinge	1"	JB 18-06-07
120	QC	50 pcs		6/15/18	0.00	0.00	QC8		18/06/09
130	Packaging	50 pcs		6/15/18	0.00	0.00	Packaging3		18-06-09
140	QC21-SA	50 Ea		6/15/18	0.00	0.00	QC21		21

Part Op 100 - Turn per Folio FA232 and Dwg D2327

Descriptions: 130 - *****STOCK IN BASKET CELL*****

21
9-00

JUN 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	7.8150 ft (.1563 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	8	23	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer Bushing	0.375Inches $\pm$ 0.010	0.385 0.365	Diameter	
2	Spacer Bushing	0.257Inches $\pm$ 0.005 - 0.000	0.262 0.257	Diameter	
3	Spacer Bushing	1.750Inches $\pm$ 0.010	1.760 1.740		

Plex 6/6/18 7:53 AM Dart.lajeunesse.marie



Container No: S079118



Part: D2327-3

Job No: 178680

Serial No/Batch: S079118

Revision:

Inspector:

Exp Date: 06/07/2018

Instructions:

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Date: 06/07/18